YMC Chiral Columns

CHIRAL ART
Polysaccharides
YMC CHIRAL
NEA & CD BR

NP/RP/SFC
Coated/Immobilised
(Semi-)prep

www.ymc.de
Chirality has become vitally important in the production of pharmaceuticals, agrochemicals, food and related products due to the different pharmacological or taste/odour effects which the different optical isomers can present. The pharmacological effects can range from no activity through undesirable effects to having potentially life threatening adverse effects. This has led to the development of highly efficient CHIRAL stationary phases (CSP) for analytical and preparative scale separations.

If the CSP is available in two enantiomeric configurations the elution order of enantiomeric pairs can be reversed.

This is particularly useful when the two isomers are not present in equal quantities; a later eluting minor component can often be hidden by the tail of a major peak but on reversal of elution order can be totally resolved from the major component.
Chiral Columns

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CHIRAL ART
Immobilised Polysaccharide Derivatives Series

- applicable for normal and reversed phase modes
- unique immobilised chiral selector
- more flexibility due to wide range of usable solvents
- highly robust, also suitable for SFC/SMB
- HPLC columns and preparative grade bulk media with particle sizes of 3, 5, 10 or 20 µm available
- extremely attractive pricing

Introduction

CHIRAL ART polysaccharide derivatives are a series of chiral separation columns / packing materials with high stereo-selectivity. They are suitable for separations of a wide range of chiral compounds, cis-trans isomers and geometric isomers. The range of particle sizes and column dimensions available offer outstanding cost effectiveness for analytical to preparative separations.

Immobilised Type

CHIRAL ART immobilised polysaccharide derivatives can be used either in normal phase or in reversed phase modes. They are available in HPLC columns and in preparative grades, in large (multi kg) quantities.

Excellent peak shape

CHIRAL ART polysaccharide derivatives provide excellent peak shapes for ionic and metal coordinating compounds.

Low Column Bleeding

CHIRAL ART polysaccharide derivatives provide excellent peak shapes for ionic and metal coordinating compounds.
CHIRAL ART
Immovilised Polysaccharide Derivatives Series

<table>
<thead>
<tr>
<th>Particle size</th>
<th>CHIRAL ART Amylose-SA</th>
<th>CHIRAL ART Cellulose-SB</th>
<th>CHIRAL ART Cellulose-SC</th>
<th>CHIRAL ART Cellulose-SJ</th>
</tr>
</thead>
<tbody>
<tr>
<td>3, 5, 10, 20 µm</td>
<td>3, 5, 10, 20 µm</td>
<td>3, 5, 10, 20 µm</td>
<td>3, 5, 10, 20 µm</td>
<td>3, 5, 10, 20 µm</td>
</tr>
<tr>
<td>Chiral selector</td>
<td>Amylose tris (3,5-dimethylphenyl-carbamate)</td>
<td>Cellulose tris (3,5-dimethylphenyl-carbamate)</td>
<td>Cellulose tris (3,5-dichlorophenyl-carbamate)</td>
<td>Cellulose tris (4-methylbenzoat)</td>
</tr>
<tr>
<td>USP</td>
<td>L99</td>
<td>—</td>
<td>—</td>
<td>—</td>
</tr>
<tr>
<td>Type</td>
<td>Immobilised type</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Separation mode</td>
<td>Normal Phase / Reversed Phase / SFC</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Shipping solvent</td>
<td>n-hexane / 2-propanol (90/10)</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Usable pH-range</td>
<td>2.0 – 9.0</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Temperature</td>
<td>0 – 40°C</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Pressure limit</td>
<td>30 MPa (4,350 psi)</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Recommended flow rate</td>
<td>4.6 mm ID: 0.5 - 1.0 mL/min (Max. flow rate: 3.0 mL/min)</td>
<td>10 mm ID: 2.5 - 5.0 mL/min (Max. flow rate: 15 mL/min)</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

Product Line-up

<table>
<thead>
<tr>
<th>Product name</th>
<th>Particle size</th>
<th>CHIRAL selector</th>
<th>Type</th>
<th>Competitive product</th>
</tr>
</thead>
<tbody>
<tr>
<td>CHIRAL ART Amylose-SA</td>
<td>3 µm</td>
<td>Amylose tris (3,5-dimethylphenylcarbamate)</td>
<td>Immobilised</td>
<td>CHIRALPAK® IA, IA-3</td>
</tr>
<tr>
<td>CHIRAL ART Cellulose-SB</td>
<td>5 µm</td>
<td>Cellulose tris (3,5-dimethylphenylcarbamate)</td>
<td></td>
<td>CHIRALPAK® IB, IB-3</td>
</tr>
<tr>
<td>CHIRAL ART Cellulose-SC</td>
<td>10 µm</td>
<td>Cellulose tris (3,5-dichlorophenylcarbamate)</td>
<td></td>
<td>CHIRALPAK® IC, IC-3</td>
</tr>
<tr>
<td>CHIRAL ART Cellulose-SJ</td>
<td>20 µm</td>
<td>Cellulose tris (4-methylbenzoate)</td>
<td></td>
<td>same chiral selector as CHIRALPAK® OJ (coated)</td>
</tr>
</tbody>
</table>

Column Care
The recommended pH range for using CHIRAL ART immobilised polysaccharide columns is 2.0–9.0. Remove acid and buffer salts before storage. Store the column in n-hexane/2-propanol = 90/10 (NP) or methanol/water = 50/50 (RP). If columns are affected by undesired contaminants or clogged inlet frits which cause back pressure increases, flush the column (in the reversed direction) with ethanol.

For detailed information please refer to the “Column Care and Use Instructions” which can be downloaded from www.ymc.de/support-documentation.html.
Immobilised Polysaccharides

Wide usable pH range

Continuous flow of acid/alkaline solution

- Column: CHIRAL ART Cellulose-SB
- Eluent: buffer/methanol (90/10)
- Flow rate: 1.0 mL/min
- Acidic condition
  - Buffer: 0.1% H₃PO₄ (pH 2)
  - Temperature: 40 °C
- Basic condition
  - Buffer: 20 mM NH₄HCO₃-DEA (pH 9)
  - Temperature: 25 °C

Column performance test

- Column: CHIRAL ART Cellulose-SB
- Eluent: acetonitrile/water (30/70)
- Flow rate: 1.0 mL/min
- Temperature: 25 °C
- Detection: UV at 254 nm
- Sample: Benzoin

![Graphs showing % of initial theoretical plate number vs volume of solution flushed (CV) at pH 2, 40°C and pH 9, 25°C]
High stability against various solvents

**CHIRAL ART Amylose-SA**
- Initial: $\alpha = 1.19$, $k'(2) = 6.60$
- After flushing with 1,000 CV of ethyl acetate: $\alpha = 1.20$, $k'(2) = 6.88$

**CHIRAL ART Cellulose-SB**
- Initial: $\alpha = 1.39$, $k'(2) = 4.20$
- After flushing with 1,000 CV of tetrahydrofuran: $\alpha = 1.38$, $k'(2) = 4.12$

**CHIRAL ART Cellulose-SJ**
- Initial: $\alpha = 1.26$, $k'(2) = 7.33$
- After flushing with 1,000 CV of dichloromethane: $\alpha = 1.25$, $k'(2) = 7.21$

**Specifications:**
- Column: 5 µm, 50 x 4.6 mm ID
- Eluent: n-hexane / 2-propanol (95/5)
- Flow rate: 1.0 mL/min
- Temperature: 25 °C
- Sample: Benzoin
Phenoxybenzamine

Column: (5 μm) 250 x 4.6 mm ID
Eluent: n-hexane / ethanol / diethylamine (95/5/0.1)
Flow rate: 1.0 mL/min
Temperature: 25 °C
Detection: UV at 270 nm
Injection: 5 μL (1 mg/mL)

Trimebutine

Column: (5 μm) 250 x 4.6 mm ID
Eluent: n-hexane / ethanol / diethylamine (95/5/0.1)
Flow rate: 1.0 mL/min
Temperature: 25 °C
Detection: UV at 265 nm
Injection: 5 μL (1 mg/mL)
Introduction

A family of coated chiral polysaccharide phases has been developed by YMC, designed to supply superior products which are competitively priced compared to established vendors. In addition – and typical of YMC – fully scalable preparative grades are available in large quantities.

Mobile phase and sample solvent

The silica packing material is coated with the polysaccharide derivative. Therefore trace quantities of a solvent which might potentially dissolve the polysaccharide derivative (e.g. THF, acetone, ethyl acetate, chloroform, dichloromethane, DMSO, DMF, etc.) should be eliminated. These solvents must be avoided in the mobile phase and the sample solvent.

Effective for Preparative Separation of Enantiomers

Column: (5 µm) 250 x 4.6 mm ID
Eluent: n-hexane/ethanol (90/10)
Flow rate: 1.0 mL/min

trans-Stilbene oxide

Analytical scale (0.25 mg/injection)

Preparative scale (5 mg/injection)

Increasing loading X 20
# CHIRAL ART

## Coated Polysaccharide Derivatives Series

### Product Line-up

<table>
<thead>
<tr>
<th>Product name</th>
<th>Particle size</th>
<th>Chiral selector</th>
<th>Type</th>
<th>Competitive product</th>
</tr>
</thead>
<tbody>
<tr>
<td>CHIRAL ART Amylose-C/Amylose-C Neo</td>
<td>3 µm, 5 µm, 10 µm</td>
<td>Amylose tris (3,5-dimethyl-phenylcarbamate)</td>
<td>Coated type</td>
<td>CHIRALPAK® AD, AD-H, AD-3</td>
</tr>
<tr>
<td>CHIRAL ART Amylose-C Neo</td>
<td>3 µm, 5 µm, 10 µm</td>
<td>Amylose tris (3,5-dimethyl-phenylcarbamate)</td>
<td>Coated type</td>
<td>CHIRALCEL® OD, OD-H, OD-3</td>
</tr>
<tr>
<td>CHIRAL ART Cellulose-C</td>
<td>3 µm, 5 µm, 10 µm</td>
<td>Cellulose tris (3,5-dimethyl-phenylcarbamate)</td>
<td>Coated type</td>
<td>CHIRALCEL® OD, OD-H, OD-3</td>
</tr>
</tbody>
</table>

### CHIRAL ART Amylose-C Neo

CHIRAL ART Amylose-C Neo is an upgraded phase and offers increased resolution, compared to that of CHIRAL ART Amylose-C, for both HPLC and SFC separations. This chiral phase also offers increased performance when it comes to purification under high loading as well as overall purification efficiency and productivity.
Excellent peak shapes at high loading: CHIRAL ART Amylose-C Neo

Column: (5 µm) 250 x 4.6 mm ID
Part No.: KBN99505-2546WT
Eluent: n-Hexane/2-Propanol/Diethylamine (90/10/0.1)
Flow rate: 1.0 mL/min
Temperature: 25 °C
Detection: UV 290 nm
Sample: Disopyramide (50 mg/mL)

Column Care
The recommended pH range for using CHIRAL ART coated polysaccharide columns is 3.5-6.5. Store the column in n-hexane/2-propanol = 90/10. If columns are affected by undesired contaminants or clogged inlet frits which cause back pressure increases, flush the column with ethanol.

For detailed information please refer to the “Column Care and Use Instructions” which can be downloaded from www.ymc.de/support-documentation.html.
Coated Polysaccharides

Enhanced stability using TFA

Stability evaluation with Warfarin

No retention time changes!

Column: CHIRAL ART Amylose-C (5 µm) 50 x 3.0 mm ID
Part No.: KAN99505-003WWT
Eluent: n-hexane / ethanol / TFA (70/30/0.1)
Flow rate: 0.425 mL/min
Temperature: 25 °C
Detection: UV at 254 nm
Enhanced stability using TFA

Repeated analysis of Ibuprofen

TFA can be challenging for coated amylose phases with regards to stability and lifetime. CHIRAL ART Amylose-C however shows long-term stability using mobile phases containing TFA. The retention behaviour and column efficiency remain completely unaffected.
Coated Polysaccharides

Full scalability from 3 to 20 µm

CHIRAL ART shows identical selectivity and excellent peak shapes for materials with particle sizes from 3 µm to 20 µm. It allows predictable scale up from analytical LC to semi-preparative or preparative LC, and vice versa. Screening and method development can be done on small particle sizes and the results can easily be transferred to larger particle sizes.
Coated Polysaccharides

Extended packing stability

Sequential gradient test
- Column: 5 µm, 250 x 4.6 mm ID
- Eluent: A) n-hexane, B) ethanol
- Flow rate: 3.0 mL/min
- Pressure: 10-30 MPa/run
- Temperature: 37 °C

Column performance test
- Column: 5 µm, 250 x 4.6 mm ID
- Eluent: n-hexane/ethanol (90/10)
- Flow rate: 1.0 mL/min
- Temperature: 37 °C
- Detection: UV at 230 nm
- Sample: trans-Stilbene oxide
Applications
Pharmaceuticals (APIs)

Aminoglutethimide

Column: CHIRAL ART Cellulose-SJ (5 µm) 250 X 4.6 mm ID
Part No.: KSJ99S05-2546WT
Eluent: n-hexane / ethyl acetate / diethylamine (70/30/0.1)
Flow rate: 1.0 mL/min
Temperature: 25 °C

Amlodipine

Column: CHIRAL ART Cellulose-SC (5 µm) 250 x 4.6 mm ID
Part No.: KSC99S05-2546WT
Eluent: dichloromethane / acetonitrile / n-butylamine (90/10/0.1)
Flow rate: 0.7 mL/min
Temperature: 25 °C
Detection: UV at 360 nm
Injection: 20 µL (0.5 mg/mL)

Atropine

Column: CHIRAL ART Amylose-C (5 µm) 250 x 4.6 mm ID
Part No.: KAN99S05-2546WT
Eluent: n-hexane / ethanol / ethanolamine (87/13/0.1)
Flow: 1.0 mL/min
Temperature: 25 °C
Detection: UV at 230 nm
Injection: 2 µL (1 mg/mL)

Atropine

Column: CHIRAL ART Cellulose-C (5 µm) 250 x 4.6 mm ID
Part No.: KCN99S05-2546WT
Eluent: n-hexane / ethanol / ethanolamine (90/10/0.1)
Flow: 1.0 mL/min
Temperature: 25 °C
Detection: UV at 230 nm
Injection: 2 µL (1 mg/mL)
Applications
Pharmaceuticals (APIs)

**Bepotastine**

Column: CHIRAL ART Amylose-SA (5 µm) 250 x 4.6 mm ID
Part No.: KSA99S05-2546WT
Eluent: n-hexane / ethanol / 1,4-dioxane / trifluoroacetic acid / diethylamine (90/5/5/0.1/0.1)
Flow rate: 1.0 mL/min
Temperature: 25 °C
Detection: UV at 260 nm
Injection: 20 µL (0.5 mg/mL)

**Carboxinamine**

Column: CHIRAL ART Amylose-SA (5 µm) 250 x 4.6 mm ID
Part No.: KSA99S05-2546WT
Eluent: n-hexane / ethanol / 1,4-dioxane / trifluoroacetic acid / diethylamine (90/5/5/0.1/0.1)
Flow rate: 0.5 mL/min
Temperature: 25 °C
Detection: UV at 230 nm
Injection: 5 µL (1.0 mg/mL)

**Cetirizine**

Column: CHIRAL ART Cellulose-C (5 µm) 250 x 4.6 mm ID
Part No.: KCN99S05-2546WT
Eluent: n-hexane / 2-propanol / formic acid / diethylamine (70/30/0.1/0.1)
Flow: 1.0 mL/min
Temperature: 25 °C
Detection: UV at 230 nm
Injection: 2 µL (200 µg/mL)

**Cetirizine**

Column: CHIRAL ART Cellulose-SB (3 µm) 150 x 4.6 mm ID
Part No.: KSB99S03-1546WT
Eluent: acetonitrile / formic acid / diethylamine (100/0.1/0.1)
Flow rate: 1.0 mL/min
Temperature: 25 °C
Detection: UV at 230 nm
Injection: 2 µL (200 µg/mL)
Applications
Pharmaceuticals (APIs)

**Chloroquine**
- Column: CHIRAL ART Amylose-SA (5 µm) 250 x 4.6 mm ID
- Part No.: KSA99S05-2546WT
- Eluent: methyl tert-butyl ether / ethanol / diethylamine (95/5/0.1)
- Flow rate: 1.0 mL/min
- Temperature: 25 °C
- Detection: UV at 344 nm
- Injection: 5 µL (100 µg/mL)

**Citalopram**
- Column: CHIRAL ART Cellulose-C (3 µm) 150 x 3.0 mm ID
- Part No: KCN99S03-1503WT
- Eluent: n-hexane / 2-propanol / diethylamine (90/10/0.1)
- Flow rate 1.0 mL/min
- Temperature: 10 °C
- Detection: UV at 220 nm
- Injection: 5 µL (0.5 mg/mL)

**Donepezil**
- Column: CHIRAL ART Amylose-SA (5 µm) 250 x 4.6 mm ID
- Part No.: KSA99S05-2546WT
- Eluent: 20 mM NH4HCO3-diethylamine (pH 9.0) / acetonitrile (40/60)
- Flow rate: 1.0 mL/min
- Temperature: 25 °C
- Detection: UV at 254 nm
- Injection: 2 µL (200 µg/mL)

**Donepezil**
- Column: CHIRAL ART Amylose-SA (5 µm) 250 x 4.6 mm ID
- Part No.: KSA99S05-2546WT
- Eluent: n-hexane / 2-propanol / diethylamine (80/20/0.1)
- Flow rate: 1.0 mL/min
- Temperature: 25 °C
- Detection: UV at 230 nm
- Injection: 2 µL (200 µg/mL)
**Applications Pharmaceuticals (APIs)**

**Duloxetine hydrochloride**

- Column: CHIRAL ART Cellulose-C (5 µm) 250 x 4.6 mm ID
- Part No.: KCN99505-2546WT
- Eluent: **n**-hexane / ethanol / diethylamine (83/17/0.2)
- Flow: 1.0 mL/min
- Temperature: 40 °C
- Detection: UV at 230 nm
- Injection: 10 µL (0.1 mg/mL)

**Duloxetine hydrochloride**

- System suitability solution
  - (0.1 mg/mL Duloxetine hydrochloride, 0.1 mg/mL Duloxetine related compound A)
- Column: CHIRAL ART Amylose-C (5 µm) 250 x 4.6 mm ID
- Part No.: KAN99505-2546WT
- Eluent: **n**-hexane / ethanol / diethylamine (95/5/0.2)
- Flow: 1.0 mL/min
- Temperature: 30 °C
- Detection: UV at 230 nm
- Injection: 10 µL

**Duloxetine hydrochloride**

- Column: CHIRAL ART Cellulose-SC (5 µm) 250 x 4.6 mm ID
- Part No.: KSC99505-2546WT
- Eluent: **n**-hexane / ethanol / diethylamine (80/20/0.1)
- Flow rate: 1.0 mL/min
- Temperature: 25 °C
- Detection: UV at 254 nm
- Injection: 20 µL (0.25 mg/mL)

**Dorzolamide**

- Column: CHIRAL ART Cellulose-SA (3 µm) 50 x 4.6 mm ID
- Part No.: KSA99503-0546WT
- Eluent: Water + 0.1 % diethylamine / Methanol + 0.1 % diethylamine (55/45)
- Flow rate: 1.0 mL/min
- Temperature: 25 °C
- Detection: UV at 210 nm
- Injection: 10 µL

**Amphetamine**

- Column: CHIRAL ART Amylose-SA (3 µm) 50 x 4.6 mm ID
- Part No.: KSA99503-0546WT
- Eluent: Water + 0.1 % diethylamine / Methanol + 0.1 % diethylamine (55/45)
- Flow rate: 1.0 mL/min
- Temperature: 25 °C
- Detection: UV at 210 nm
- Injection: 10 µL

(The United States Pharmacopeia 37th; Limit of Duloxetine related compound A)
Applications
Pharmaceuticals (APIs)

**Eletiptan hydrobromide**

Column: CHIRAL ART Cellulose-SB (5 µm) 250 x 4.6 mm ID  
Part No.: KSB99S05-2546WT  
Eluent: n-hexane / ethanol / trifluoroacetic acid / diethylamine (85/15/0.5/0.5)  
Flow rate: 0.8 mL/min  
Temperature: 10 °C  
Detection: UV at 223 nm  
Injection: 20 µL (0.2 mg/mL)

**Esomeprazole**

Column: CHIRAL ART Cellulose-SC 5 µm (250 x 4.6 mm ID)  
Part No.: KSC99S05-2546WT  
Eluent: n-hexane / ethanol / diethylamine (60/40/0.1)  
Flow rate: 1.0 mL/min  
Temperature: 25 °C  
Detection: UV at 302 nm  
Injection: 20 µL (0.3 mg/mL)

**Fenoprofen**

Column: CHIRAL ART Cellulose-SC (5 µm) 250 x 4.6 mm ID  
Part No.: KSC99S05-2546WT  
Eluent: n-hexane / 2-propanol / TFA (90/10/0.1)  
Flow rate: 1.0 mL/min  
Temperature: 25 °C  
Detection: UV at 254 nm  
Injection: 10 µL (0.1 mg/mL)

**Flavanone**

Column: CHIRAL ART Amylose-SA (5 µm) 250 x 4.6 mm ID  
Part No.: KSA99S05-2546WT  
Eluent: n-hexane / 2-propanol / diethylamine (90/10/0.1)  
Flow rate: 1.0 mL/min  
Temperature: 25 °C  
Detection: UV at 254 nm  
Injection: 10 µL (0.1 mg/mL)
Applications

Pharmaceuticals (APIs)

**Flurbiprofen**

Column: CHIRAL ART Amylose-SA (5 µm) 250 x 4.6 mm ID
Part No.: KCA99S05-2546WT
Eluent: n-hexane / 2-propanol / TFA (95/5/0.1)
Flow rate: 1.0 mL/min
Temperature: 25 °C
Detection: UV at 254 nm
Injection: 10 µL (0.1 mg/mL)

**Flurbiprofen**

Column: CHIRAL ART Amylose-SA (5 µm) 250 x 4.6 mm ID
Part No.: KCA99S05-2546WT
Eluent: n-hexane / 2-propanol / TFA (95/5/0.1)
Flow rate: 1.0 mL/min
Temperature: 25 °C
Detection: UV at 254 nm
Injection: 10 µL (0.1 mg/mL)

**Flurbiprofen**

Column: CHIRAL ART Amylose-SA (5 µm) 250 x 4.6 mm ID
Part No.: KCA99S05-2546WT
Eluent: n-hexane / 2-propanol / TFA (95/5/0.1)
Flow rate: 1.0 mL/min
Temperature: 25 °C
Detection: UV at 254 nm
Injection: 10 µL (0.1 mg/mL)

**Flurbiprofen**

Column: CHIRAL ART Amylose-SA (5 µm) 250 x 4.6 mm ID
Part No.: KCA99S05-2546WT
Eluent: n-hexane / 2-propanol / TFA (95/5/0.1)
Flow rate: 1.0 mL/min
Temperature: 25 °C
Detection: UV at 254 nm
Injection: 10 µL (0.1 mg/mL)

**Flurbiprofen**

Column: CHIRAL ART Amylose-SA (5 µm) 250 x 4.6 mm ID
Part No.: KCA99S05-2546WT
Eluent: n-hexane / 2-propanol / TFA (95/5/0.1)
Flow rate: 1.0 mL/min
Temperature: 25 °C
Detection: UV at 254 nm
Injection: 10 µL (0.1 mg/mL)

**Flurbiprofen**

Column: CHIRAL ART Amylose-SA (5 µm) 250 x 4.6 mm ID
Part No.: KCA99S05-2546WT
Eluent: n-hexane / 2-propanol / TFA (95/5/0.1)
Flow rate: 1.0 mL/min
Temperature: 25 °C
Detection: UV at 254 nm
Injection: 10 µL (0.1 mg/mL)

**Flurbiprofen**

Column: CHIRAL ART Amylose-SA (5 µm) 250 x 4.6 mm ID
Part No.: KCA99S05-2546WT
Eluent: n-hexane / 2-propanol / TFA (95/5/0.1)
Flow rate: 1.0 mL/min
Temperature: 25 °C
Detection: UV at 254 nm
Injection: 10 µL (0.1 mg/mL)

**Flurbiprofen**

Column: CHIRAL ART Amylose-SA (5 µm) 250 x 4.6 mm ID
Part No.: KCA99S05-2546WT
Eluent: n-hexane / 2-propanol / TFA (95/5/0.1)
Flow rate: 1.0 mL/min
Temperature: 25 °C
Detection: UV at 254 nm
Injection: 10 µL (0.1 mg/mL)

**Flurbiprofen**

Column: CHIRAL ART Amylose-SA (5 µm) 250 x 4.6 mm ID
Part No.: KCA99S05-2546WT
Eluent: n-hexane / 2-propanol / TFA (95/5/0.1)
Flow rate: 1.0 mL/min
Temperature: 25 °C
Detection: UV at 254 nm
Injection: 10 µL (0.1 mg/mL)

**Flurbiprofen**

Column: CHIRAL ART Amylose-SA (5 µm) 250 x 4.6 mm ID
Part No.: KCA99S05-2546WT
Eluent: n-hexane / 2-propanol / TFA (95/5/0.1)
Flow rate: 1.0 mL/min
Temperature: 25 °C
Detection: UV at 254 nm
Injection: 10 µL (0.1 mg/mL)

**Flurbiprofen**

Column: CHIRAL ART Amylose-SA (5 µm) 250 x 4.6 mm ID
Part No.: KCA99S05-2546WT
Eluent: n-hexane / 2-propanol / TFA (95/5/0.1)
Flow rate: 1.0 mL/min
Temperature: 25 °C
Detection: UV at 254 nm
Injection: 10 µL (0.1 mg/mL)
Applications
Pharmaceuticals (APIs)

Hydroxychloroquine

Column: CHIRAL ART Amylose-SA (5 µm) 250 x 4.6 mm ID
Part No.: KSA99S05-2546WT
Eluent: methyl tert-butyl ether / ethanol / diethylamine (90/10/0.1)
Flow rate: 1.0 mL/min
Temperature: 25 °C
Detection: UV at 344 nm
Injection: 5 µL (100 µg/mL)

Ibrutinib

Column: CHIRAL ART Cellulose-C 5 µm (250 x 4.6 mm ID)
Part No.: KCN99S05-2546WT
Eluent: n-hexane / 2-propanol (98/2)
Flow rate: 0.5 mL/min
Temperature: 15 °C
Detection: UV at 210 nm
Injection: 20 µL (0.5 mg/mL)

Ibuprofen

Column: CHIRAL ART Cellulose-SB (5 µm) 250 X 4.6 mm ID
Part No.: KSB99S05-2546WT
Eluent: n-hexane / 2-propanol / TFA (99/1/0.1)
Flow rate: 1.0 mL/min
Temperature: 25 °C
Detection: UV at 220 nm
Injection: 10 µL (1 mg/mL)

Ketoprofen

Column: CHIRAL ART Cellulose-SC (5 µm) 250 X 4.6 mm ID
Part No.: KSC99S05-2546WT
Eluent: n-hexane / 2-propanol / TFA (90/10/0.1)
Flow rate: 1.0 mL/min
Temperature: 25 °C
Detection: UV at 254 nm
Injection: 10 µL (0.1 mg/mL)
Applications

Pharmaceuticals (APIs)

Ketorolac

Column: CHIRAL ART Cellulose-SJ (5 µm) 250 X 4.6 mm ID
Part No.: KSJ99S05-2546WT
Eluent: n-hexane / tetrahydrofuran / TFA (70/30/0.1)
Flow rate: 1.0 mL/min
Temperature: 25 °C

Lansoprazole

Column: CHIRAL ART Amylose-SA (5 µm) 250 x 4.6 mm ID
Part No.: KSA99S05-2546WT
Eluent: ethyl acetate / ethanol / diethylamine (95/5/0.1)
Flow rate: 1.0 mL/min
Temperature: 25 °C
Detection: UV at 290 nm
Injection: 10 µL (100 µg/mL)

Linagliptin

Column: CHIRAL ART Amylose-C (5 µm) 250 x 4.6 mm ID
Part No.: KAN99S05-2546WT
Eluent: ethanol / methanol / diethylamine (90/10/0.1)
Flow rate: 0.5 mL/min
Temperature: 25 °C
Detection: UV at 225 nm
Injection: 20 µL (0.2 mg/mL)

Luliconazole

Column: CHIRAL ART Amylose-SA (5 µm) 250 x 4.6 mm ID
Part No.: KSA99S05-2546WT
Eluent: methyl tert-butyl ether / 2-propanol / diethylamine (80/20/0.1)
Flow rate: 0.5 mL/min
Temperature: 25 °C
Detection: UV at 295 nm
Injection: 20 µL (0.1 mg/mL)
Applications
Pharmaceuticals (APIs)

Lurasidone

Column: CHIRAL ART Cellulose-SB (5 µm) 250 x 4.6 mm ID
Part No.: KSB99505-2546WT
Eluent: \( n \)-hexane / 2-propanol / diethylamine (90/10/0.2)
Flow rate: 1.0 mL/min
Temperature: 25 °C
Detection: UV at 230 nm
Injection: 20 µL (0.5 mg/mL)

Ofloxacin (Levofoxacin)

Column: CHIRAL ART Cellulose-SIC (5 µm) 250 x 4.6 mm ID
Part No.: KSC99505-2546WT
Eluent: tert-butyl methyl ether / ethanol / acetic acid / ethylenediamine (50/20/0.1/0.1)
Flow rate: 1.0 mL/min
Temperature: 40 °C
Detection: UV at 300 nm

Metoprolol

Column: CHIRAL ART Amylose-C (5 µm) 250 x 4.6 mm ID
Part No.: KAN99505-2546WT
Eluent: \( n \)-hexane / ethanol / ethanolamine (80/20/0.1)
Flow: 1.0 mL/min
Temperature: 25 °C
Detection: UV at 254 nm
Injection: 5 µL (1 mg/mL)

Metoprolol

Column: CHIRAL ART Cellulose-C (5 µm) 250 x 4.6 mm ID
Part No.: KCN99505-2546WT
Eluent: \( n \)-hexane / ethanol / ethanolamine (90/10/0.1)
Flow: 1.0 mL/min
Temperature: 25 °C
Detection: UV at 254 nm
Injection: 5 µL (1 mg/mL)
Applications
Pharmaceuticals (APIs)

Oxybutynin

Column: CHIRAL ART Amylose-SA (5 µm) 250 x 4.6 mm ID
Part No.: KSA99S05-2546WT
Eluent: n-hexane / 2-propanol / diethylamine (90/10/0.1)
Flow rate: 0.8 mL/min
Temperature: 25 °C
Detection: UV at 220 nm
Injection: 20 µL (0.5 mg/mL)

Phenoxybenzamine

Column: CHIRAL ART Cellulose-SJ (5 µm) 250 x 4.6 mm ID
Eluent: n-hexane / ethanol / diethylamine (95/5/0.1)
Flow rate: 1.0 mL/min
Temperature: 25 °C
Detection: UV at 270 nm
Injection: 5 µL (1 mg/mL)

Pindolol

Column: CHIRAL ART Cellulose-SB (5 µm) 250 x 4.6 mm ID
Part No.: KSB99S05-2546WT
Eluent: n-hexane / ethanol / diethylamine (40/60/0.1)
Flow rate: 1.0 mL/min
Temperature: 25 °C
Detection: UV at 265 nm
Injection: 10 µL (100 µg/mL)

Pindolol

Column: CHIRAL ART Cellulose-SB (5 µm) 250 x 4.6 mm ID
Part No.: KSB99S05-2546WT
Eluent: methanol / diethylamine (100/0.1)
Flow rate: 1.0 mL/min
Temperature: 25 °C
Detection: UV at 265 nm
Injection: 10 µL (100 µg/mL)
Applications
Pharmaceuticals (APIs)

Propranolol

Column: CHIRAL ART Cellulose-C (5 µm) 250 x 4.6 mm ID
Part No.: KCN99S05-2546WT
Eluent: n-hexane / 2-propanol / diethylamine (80/20/0.1)
Flow: 1.0 mL/min
Temperature: 25 °C
Detection: UV at 230 nm
Injection: 10 µL (0.1 mg/mL)

Rabeprazole

Column: CHIRAL ART Cellulose-SC (5 µm) 250 x 4.6 mm ID
Part No.: KSC99S05-2546WT
Eluent: ethyl acetate / 2-propanol / diethylamine (95/5/0.1)
Flow rate: 1.0 mL/min
Temperature: 25 °C
Detection: UV at 290 nm
Injection: 5 µL (100 µg/mL)

Propiomazine

Column: CHIRAL ART Amylose-C 5 µm (250 x 4.6 mm ID)
Part No.: KAN99S05-2546WT
Eluent: methanol / diethylamine (100/0.1)
Flow rate: 0.7 mL/min
Temperature: 25 °C
Detection: UV at 254 nm
Injection: 20 µL (0.5 mg/mL)

Rivaroxaban

Column: CHIRAL ART Cellulose-SB (5 µm) 250 x 4.6 mm ID
Part No.: KSB99S05-2546WT
Eluent: n-hexane / ethanol / trifluoroacetic acid (50/50/0.1)
Flow rate: 1.0 mL/min
Temperature: 35 °C
Detection: UV at 250 nm
Injection: 20 µL (0.5 mg/mL)
Applications
Pharmaceuticals (APIs)

Rosuvastatin

- Column: CHIRAL ART Cellulose-DB (5 µm) 250 x 4.6 mm ID
- Part No.: KSB99505-2546WT
- Eluent: n-hexane / ethanol / trifluoroacetic acid (85/15/0.1)
- Flow rate: 1.0 mL/min
- Temperature: 25 °C
- Detection: UV at 242 nm
- Injection: 20 µL (0.5 mg/mL)

Sertraline hydrochloride (The European Pharmacopeia)

- Column: CHIRAL ART Amylose-C (5 µm) 250 x 4.6 mm ID
- Part No.: KAN99505-2546WT
- Eluent: mixture*2 / n-hexane (70/30)
- Flow: 0.4 mL/min
- Temperature: 25 °C
- Detection: UV at 275 nm
- Injection: 20 µL

Tadalafil

- Column: CHIRAL ART Amylose-C (5 µm) 250 x 4.6 mm ID
- Part No.: KAN99505-2546WT
- Eluent: n-hexane / 2-propanol (50/50)
- Flow rate: 0.75 mL/min
- Temperature: 30 °C
- Detection: UV at 222 nm
- Injection: 10 µL (0.5 mg/mL in n-hexane/2-propanol/acetonitrile (40/40/20))

**Test solution and Reference solution were prepared from Sertraline hydrochloride supplied as a reagent for laboratory use.**
Applications
Pharmaceuticals (APIs)

**Tetrahydrocannabinol**

Column: CHIRAL ART Amylose-C (3 µm) 150 x 3.0 mm ID
Part No.: KAN99S03-1503WT
Eluent: 2-propanol / n-hexane (8/92)
Flow rate: 0.5 mL/min
Temperature: 40 °C
Detection: UV at 228 nm
Injection: 10 µL (50 µg/mL)

**Trimebutine**

Column: CHIRAL ART Cellulose-SJ (5 µm) 250 X 4.6 mm ID
Part No.: KSJ99S05-2546WT
Eluent: diethylamine / ethanol / n-hexane (0.1/5/95)
Flow rate: 1.0 mL/min
Temperature: 25 °C
Detection: UV at 265 nm
Injection: 5 µL (1 mg/mL)

**Tropicamide**

Column: CHIRAL ART Cellulose-SC (5 µm) 250 x 4.6 mm ID
Part No.: KSC99S05-2546WT
Eluent: diethylamine / ethanol / n-hexane (0.1/45/55)
Flow rate: 1.0 mL/min
Temperature: 25 °C
Detection: UV at 254 nm
Injection: 10 µL (1.0 mg/mL)

**Valsartan (The United States Pharmacopeia)**

Column: CHIRAL ART Cellulose-C (5 µm) 250 x 4.6 mm ID
Part No.: KCN99S05-2546WT
Eluent: trifluoroacetic acid / 2-propanol / n-hexane (0.1/15/85)
Flow rate: 0.8 mL/min
Temperature: 25 °C
Detection: UV at 230 nm
Injection: 10 µL

*Test solution was prepared from Valsartan supplied as a reagent for laboratory use.*

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*Using CHIRAL ART Cellulose-SJ*
**Applications**

**Pharmaceuticals (APIs)**

- **Verapamil**
  - Column: CHIRAL ART Amylose-C (5 µm) 250 x 4.6 mm ID
  - Part No.: KAN99S05-2546WT
  - Eluent: n-hexane / 2-propanol / diethylamine (90/10/0.1)
  - Flow: 1.0 mL/min
  - Temperature: 25 °C
  - Detection: UV at 254 nm
  - Injection: 10 µL (1 mg/mL)

- **Warfarin**
  - Column: CHIRAL ART Cellulose-SB (5 µm) 250 x 4.6 mm ID
  - Part No.: KSB99S05-2546WT
  - Eluent: 20 mM phosphoric acid / acetonitrile (50/50)
  - Flow rate: 1.0 mL/min
  - Temperature: 25 °C
  - Detection: UV at 254 nm
  - Injection: 2 µL (200 µg/mL)

- **Zopiclone**
  - Analysis of zopiclone in human hair by chiral LC/HRMS
  - Column: CHIRAL ART Cellulose-SC (3 µm) 150 x 2.0 mm ID
  - Part No.: KSC99S03-1502WT
  - Eluent: 10 mM ammonium bicarbonate (pH 8.0 with aqueous ammonia) / acetonitrile (25/75)
  - Flow rate: 0.2 mL/min
  - Temperature: 25 °C
  - Detection: ESI, positive
  - Injection: 10 µL (Hair sample extracted by micropulverized extraction)
  - Instrument: LC - UltimateTM 3000 liquid chromatograph (Thermo Fisher Scientific)
  - HRMS - Q ExactiveTM mass spectrometer (Thermo Fisher Scientific)

Reference:


Courtesy of H. Miyaguchi, National Research Institute of Police Science.
Applications

Pesticides

**Benalaxyl**
- Column: CHIRAL ART Cellulose-C (3 µm) 150 x 3.0 mm ID
- Part No.: KCN99S03-1503WT
- Eluent: n-hexane / 2-propanol / diethylamine (80/20/0.1)
- Flow rate: 1.0 mL/min
- Temperature: 25 °C
- Detection: UV at 220 nm
- Injection: 2 µL (1.0 mg/mL)

**Bitertanol**
- Column: CHIRAL ART Cellulose-C (3 µm) 150 x 3.0 mm ID
- Part No.: KCN99S03-1503WT
- Eluent: n-hexane / 2-propanol / diethylamine (95/5/0.1)
- Flow rate: 1.0 mL/min
- Temperature: 40 °C
- Detection: UV at 220 nm
- Injection: 5 µL (1.25 mg/mL)

**Diclobutrazole**
- Column: CHIRAL ART Cellulose-SB (5 µm) 250 x 4.6 mm ID
- Part No.: KSB99S05-2546WT
- Eluent: n-hexane / 2-propanol / diethylamine (95/5/0.1)
- Flow rate: 0.7 mL/min
- Temperature: 10 °C
- Detection: UV at 220 nm
- Injection: 10 µL (1.0 mg/mL)

**Cyproconazole**
- Column: CHIRAL ART Cellulose-SC (5 µm) 250 x 4.6 mm ID
- Part No.: KSC99S05-2546WT
- Eluent: water / acetonitrile (48/52)
- Flow rate: 1.2 mL/min
- Temperature: 25 °C
- Detection: UV at 220 nm
- Injection: 10 µL (1.0 mg/mL)

**RP-Mode**

**Diclobutrazole**
- Column: CHIRAL ART Cellulose-SB (5 µm) 250 x 4.6 mm ID
- Part No.: KSB99S05-2546WT
- Eluent: n-hexane / 2-propanol / diethylamine (95/5/0.1)
- Flow rate: 0.7 mL/min
- Temperature: 10 °C
- Detection: UV at 220 nm
- Injection: 10 µL (1.0 mg/mL)
**Applications**

**Pesticides**

**Diniconazole**
- Column: CHIRAL ART Amylose-SA (3 µm) 150 x 3.0 mm ID
- Part No.: KSA99S03-1503WT
- Eluent: n-hexane / ethanol (90/10)
- Flow rate: 0.5 mL/min
- Temperature: 25 °C
- Detection: UV at 220 nm
- Injection: 2 µL (1 mg/mL)

α = 1.3  
Rs = 2.4

**Epoxiconazole**
- Column: CHIRAL ART Cellulose-SB (3 µm) 150 x 3.0 mm ID
- Part No.: KSB99S03-1503WT
- Eluent: 20 mM NH₄HCO₃ / acetonitrile / diethylamine (30/70/0.1)
- Flow rate: 1.0 mL/min
- Temperature: 25 °C
- Detection: UV at 220 nm
- Injection: 1 µL (1 mg/mL)

α = 1.3  
Rs = 8.4

**Enilconazole**
- Column: CHIRAL ART Cellulose-SC (3 µm) 50 x 4.6 mm ID
- Part No.: KSC99S03-0546WT
- Eluent: n-hexane / ethanol (90/10)
- Flow rate: 1.0 mL/min
- Temperature: 25 °C
- Detection: UV at 220 nm
- Injection: 1 µL (1 mg/mL)

α = 1.2  
Rs = 2.6

**Enilconazole**
- Column: CHIRAL ART Cellulose-SJ (5 µm) 250 x 4.6 mm ID
- Part No.: KSJ99S05-2546WT
- Eluent: water / methanol / diethylamine (25/75/0.1)
- Flow rate: 1.0 mL/min
- Temperature: 35 °C
- Detection: UV at 220 nm
- Injection: 10 µL (1 mg/mL)

α = 1.3  
Rs = 3.5
Applications

Pesticides

Flutriafol

Column: CHIRAL ART Cellulose-SB (5 µm) 250 x 4.6 mm ID
Part No.: KSB99S05-2546WT
Mobile Phase: THF / n-hexane (30/70, premixed)
Flow Rate: 1 mL/min
Detection: UV at 220 nm
Temperature: 25 °C
Injection: 20 µL (1 mg/mL dissolved in mobile phase)
Sample: Flutriafol (PESTANAL®, Sigma-Aldrich)

Hexaconazole

Column: CHIRAL ART Cellulose-SB (3 µm) 250 x 4.6 mm ID
Part No.: KSB99S03-0546WT
Eluent: water / acetonitrile (45/55)
Flow rate: 1.0 mL/min
Temperature: 30 °C
Detection: UV at 220 nm
Injection: 1 µL (1 mg/mL)
Sample: Hexaconazole (PESTANAL®, Sigma-Aldrich)

Metalaxyl

Column: CHIRAL ART Cellulose-SB (5 µm) 250 x 4.6 mm ID
Part No.: KSB99S05-2546WT
Mobile Phase: THF / n-hexane (30/70, premixed)
Flow Rate: 1 mL/min
Detection: 230 nm
Temperature: 25 °C
Injection: 20 µL (1 mg/mL dissolved in mobile phase)
Sample: Metalaxyl (PESTANAL®, Sigma-Aldrich)

Myclobutanil

Column: CHIRAL ART Cellulose-SB (3 µm) 50 x 4.6 mm ID
Part No.: KSB99S05-0546WT
Eluent: 20 mM NH₄HCO₃ / acetonitrile / diethylamine (60/40/0.1)
Flow rate: 1.5 mL/min
Temperature: 25 °C
Detection: UV at 220 nm
Injection: 5 µL (1 mg/mL)
Sample: Myclobutanil (PESTANAL®, Sigma-Aldrich)
Applications
Pesticides

Paclobutrazol

Column: CHIRAL ART Cellulose-SB (3 µm) 150 x 3.0 mm ID
Part No.: KSB99S03-1503WT
Eluent: 20 mM NH₄HCO₃ / acetonitrile / diethylamine (60/40/0.1)
Flow rate: 0.5 mL/min
Temperature: 25 °C
Detection: UV at 220 nm
Injection: 2 µL (1 mg/mL)

Rs = 3.4

Propiconazole

Column: CHIRAL ART Cellulose-C (3 µm) 150 x 3.0 mm ID
Part No.: KCN99S03-1503WT
Eluent: n-hexane / 2-propanol (75/25)
Flow rate: 1.0 mL/min
Temperature: 10 °C
Detection: UV at 220 nm
Injection: 5 µL (1 mg/mL)

Rs = 3.5 / 2.6 / 2.1

 Spiroxamine

Column: CHIRAL ART Amylose-SA (3 µm) 150 x 3.0 mm ID
Part No.: KSA99S03-1503WT
Eluent: water / ethanol / diethylamine (27.5/72.5/0.1)
Flow rate: 0.25 mL/min
Temperature: 30 °C
Detection: UV at 210 nm
Injection: 10 µL (10 mg/mL)

α₂,₃ 1.12
α₂,₄ 1.59
α₃,₄ 1.26
Rs₂,₃ 1.1
Rs₂,₄ 4.5
Rs₃,₄ 2.0

By courtesy of Sven Stuke, Bayer AG, Division Cropscience

 LC-MS

Column: CHIRALART Amylose-SA (3 µm) 150 x 3.0 mm ID
Part No.: KSA99S03-1503WT
Eluent: A/B (25/75)
A: water / ethanol +10 mM ammonium carbonate (90/10)
B: water / ethanol +10 mM ammonium carbonate (10/90)
Flow rate: 0.3 mL/min
Temperature: 30 °C
Detection: ESI-MS/MS
Injection: 1 µL (1 µg/L)
post-column make-up via T-piece with 0.3 mL/min 1% formic acid in water/ methanol 50/50.
Applications

Pesticides

Tebuconazole

\[ \alpha = 1.1 \quad R_s = 3.3 \]

Column: CHIRAL ART Cellulose-SC (3 µm) 150 x 3.0 mm ID
Part No.: KSC99S03-1503WT
Eluent: water / acetonitrile / formic acid (60/40/0.1)
Flow rate: 1.0 mL/min
Temperature: 25 °C
Detection: UV at 220 nm
Injection: 5 µL (1 mg/mL)

Triadimefon

\[ \alpha = 1.3 \quad R_s = 2.6 \]

Column: CHIRAL ART Cellulose-C (3 µm) 150 x 3.0 mm ID
Part No.: KCN99S03-1503WT
Eluent: n-hexane / 2-propanol / diethylamine (95/5/0.1)
Flow rate: 1.0 mL/min
Temperature: 40 °C
Detection: UV at 220 nm
Injection: 5 µL (1.25 mg/mL)

Triadimenol

\[ \alpha = 1.2 / 1.3 / 1.4 \quad R_s = 1.8 / 2.4 / 3.8 \]

Column: CHIRAL ART Amylose-C (3 µm) 150 x 3.0 mm ID
Part No.: KAN99S03-1503WT
Eluent: n-heptane / ethanol / diethylamine (92/8/0.1)
Flow rate: 1.0 mL/min
Temperature: 25 °C
Detection: UV at 220 nm
Injection: 5 µL (1 mg/mL)

Triticonazole

\[ \alpha = 1.3 \quad R_s = 3.4 \]

Column: CHIRAL ART Cellulose-SB (3 µm) 150 x 3.0 mm ID
Part No.: KSB99S03-1503WT
Eluent: 20 mM NH₄HCO₃ / acetonitrile / diethylamine (70/30/0.1)
Flow rate: 0.5 mL/min
Temperature: 25 °C
Detection: UV at 220 nm
Injection: 2 µL (1 mg/mL)
**Applications**

**Amino Acids**

**N-CBZ-DL-Alanine**

Column: CHIRAL ART Cellulose-C (3 µm) 150 x 3.0 mm ID  
Part No: KCN99S03-1503WT  
Eluent: n-hexane / 2-propanol / diethylamine (90/10/0.1)  
Flow rate: 1.0 mL/min  
Temperature: 10 °C  
Detection: UV at 220 nm  
Injection: 5 µL (0.5 mg/mL)

**N-CBZ-DL-Alanine**

Column: CHIRAL ART Cellulose-C (5 µm) 250 x 4.6 mm ID  
Part No.: KCN99S05-2546WT  
Eluent: n-hexane / 2-propanol / TFA (80/20/0.1)  
Flow: 1.0 mL/min  
Temperature: 25 °C  
Detection: UV at 254 nm  
Injection: 10 µL (1 mg/mL)

**N-CBZ-DL-Alanine**

Column: CHIRAL ART Cellulose-SB (5 µm) 250 x 4.6 mm ID  
Part No.: KSB99S05-2546WT  
Eluent: n-hexane / 2-propanol / TFA (80/20/0.1)  
Flow rate: 1.0 mL/min  
Temperature: 25 °C  
Detection: UV at 254 nm  
Injection: 10 µL (1 mg/mL)

**N-CBZ-DL-Phenylalanine**

Column: CHIRAL ART Cellulose-SC (5 µm) 250 x 4.6 mm ID  
Part No.: KSC99S05-2546WT  
Eluent: n-hexane / 2-propanol / TFA (80/20/0.1)  
Flow rate: 1.0 mL/min  
Temperature: 25 °C  
Detection: UV at 254 nm  
Injection: 10 µL (1 mg/mL)
**Applications**

**Specialties**

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### 1,2-Bis[(2-methoxyphenyl)phenylphosphino]ethane

**Column:** CHIRAL ART Amylose-C Neo (5 µm) 250 x 4.6 mm ID  
**Part No.:** KBN99505-1546WT  
**Eluent:** n-hexane/2-propanol (90/10)  
**Flow rate:** 1.0 mL/min  
**Temperature:** 25 °C  
**Detection:** UV at 285 nm  
**Injection:** 10 µL (0.5 mg/mL)

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### 1,2-Bis[(2-methoxphenyl)phenylphosphino]ethane (DIPAMP)

**Column:** CHIRAL ART Cellulose-SJ (5 µm) 250 x 4.6 mm ID  
**Part No.:** KSJ99505-2546WT  
**Eluent:** n-hexane/chloroform (80/20)  
**Flow rate:** 1.0 mL/min  
**Temperature:** 25 °C  
**Detection:** UV at 290 nm  
**Injection:** 5 µL (1 mg/mL)

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### Benzoin

**Column:** CHIRAL ART Amylose-C (5 µm) 250 x 4.6 mm ID  
**Part No.:** KAN99505-2546WT  
**Eluent:** n-hexane/2-propanol (90/10)  
**Flow:** 1.0 mL/min  
**Temperature:** 25 °C  
**Detection:** UV at 254 nm  
**Injection:** 10 µL (0.1 mg/mL)

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### Benzoin

**Column:** CHIRAL ART Cellulose-C (5 µm) 250 x 4.6 mm ID  
**Part No.:** KCN99505-2546WT  
**Eluent:** n-hexane/2-propanol (90/10)  
**Flow:** 1.0 mL/min  
**Temperature:** 25 °C  
**Detection:** UV at 254 nm  
**Injection:** 10 µL (0.1 mg/mL)
**Applications**

**Specialties**

**DL-Mandelic acid**
- Column: CHIRAL ART Amylose-C (5 µm) 250 x 4.6 mm ID
- Part No.: KAN99S05-2546WT
- Eluent: n-hexane / 2-propanol / TFA (80/20/0.1)
- Flow: 1.0 mL/min
- Temperature: 25 °C
- Detection: UV at 254 nm
- Injection: 20 µL (1 mg/mL)

**DL-Mandelic acid**
- Column: CHIRAL ART Cellulose-C (5 µm) 250 x 4.6 mm ID
- Part No.: KCN99S05-2546WT
- Eluent: n-hexane / 2-propanol / TFA (80/20/0.1)
- Flow: 1.0 mL/min
- Temperature: 25 °C
- Detection: UV at 254 nm
- Injection: 20 µL (1 mg/mL)

**Linalool**
- Column: CHIRAL ART Amylose-SA (3 µm) 150 x 3.0 mm ID
- Part No.: KSA99S03-1503WT
- Eluent: water / acetonitrile (42/58)
- Flow rate: 0.4 mL/min
- Temperature: 35 °C
- Detection: UV at 210 nm
- Injection: 1 µL (0.5 µL/mL)

**DL-1-Phenylethyl amine**
- Column: CHIRAL ART Cellulose-SB (5 µm) 250 x 4.6 mm ID
- Part No.: KSB99S05-2546WT
- Eluent: n-hexane / 2-propanol / diethylamine (90/10/0.2)
- Flow rate: 0.5 mL/min
- Temperature: 25 °C
- Detection: UV at 220 nm
- Injection: 20 µL (2.5 mg/mL)
### Applications

#### Specialties

**Astaxanthin**

Column: CHIRAL ART Cellulose-SB (5 µm) 250 x 4.6 mm ID

Part No.: KSB99S05-2546WT

Eluent: n-hexane / THF (85/15)

Flow rate: 1.0 mL/min

Temperature: 25 °C

Detection: UV at 476 nm

\[ \alpha = 3.1 \]

\[ \text{Rs} = 16.3 \]

**Troger’s base**

Column: CHIRAL ART Amylose-SA (5 µm) 250 X 4.6 mm ID

Part No.: KSJ99S05-2546WT

Eluent: n-hexane / ethanol (90/10)

Flow rate: 1.0 mL/min

Temperature: 25 °C

Detection: UV at 254 nm

Injection: 10 μL (0.1 mg/mL)

\[ \alpha = 2.3 \]

\[ \text{Rs} = 12.2 \]

**2,2,2-Trifluoro-1-(9-anthryl) ethanol**

Column: CHIRAL ART Cellulose-SJ (5 µm) 250 X 4.6 mm ID

Part No.: KSJ99S05-2546WT

Eluent: n-hexane / tetrahydrofuran (90/10)

Flow rate: 1.0 mL/min

Temperature: 25 °C

Detection: UV at 254 nm

Injection: 10 μL (0.1 mg/mL)

\[ \alpha = 3.1 \]

\[ \text{Rs} = 16.3 \]

**2,2'-Isopropylidenebis (4-phenyl-2-oxazoline)**

Column: CHIRAL ART Amylose-C Neo (5 µm) 250 x 4.6 mm ID

Part No.: KCB99S05-2546WT

Eluent: n-hexane/2-propanol (70/30)

Flow rate: 1.0 mL/min

Temperature: 25 °C

Detection: UV at 210 nm

Injection: 10 µL (0.1 mg/mL)

\[ \alpha = 2.3 \]

\[ \text{Rs} = 12.2 \]
trans-Stilbene oxide

Column: CHIRAL ART Amylose-C (5 µm) 250 x 4.6 mm ID
Part No.: KAN99S05-2546WT
Eluent: n-hexane / 2-propanol (90/10)
Flow: 1.0 mL/min
Temperature: 25 °C
Detection: UV at 230 nm
Injection: 5 µL (0.1 mg/mL)

Column: CHIRAL ART Amylose-C Neo (5 µm) 250 x 4.6 mm ID
Part No.: KBN99S05-1546WT
Eluent: n-hexane / 2-propanol (90/10)
Flow: 1.0 mL/min
Temperature: 25 °C
Detection: UV at 230 nm
Injection: 5 µL (0.1 mg/mL)

Column: CHIRAL ART Cellulose-C (5 µm) 250 x 4.6 mm ID
Part No.: KCN99S05-2546WT
Eluent: n-hexane / 2-propanol (90/10)
Flow: 1.0 mL/min
Temperature: 25 °C
Detection: UV at 230 nm
Injection: 5 µL (0.1 mg/mL)

1,3,5-Tri-tert-butylbenzene (0.5 mg/mL, t<sub>0</sub> marker)

---

trans-Stilbene oxide

---

1,3,5-Tri-tert-butylbenzene (0.5 mg/mL, t<sub>0</sub> marker)
High Performance Chiral Purifications with YMC-Actus CHIRAL ART (Semi-)Preparative Columns

How to obtain long lasting columns?

YMC-Actus series columns are semi-preparative HPLC columns that have excellent column stability and efficiency as a result of applying axial compression technology. YMC-Actus series columns show high stability under high flow rate or steep gradient conditions which are desirable for milligram scale preparative HPLC of various compounds.

**YMC Actus Column Packing**

**Conventional Column Packing**

- **10% increase in bed density**
- **void and crack**

- **without compression**
Uniformly high density packing is necessary for highly efficient and stable HPLC columns. DAC (Dynamic Axial Compression) columns are widely used for preparative separation in pilot or production scale. This allows uniformly high density packing and prevents formation of voids.

YMC-Actus series columns have been developed by applying this Axial Compression Technology to semi-prep column production. The column bed is compressed appropriately when attaching the inlet end assembly of the newly designed YMC-Actus hardware. It provides increased bed density (10% higher than conventional columns) and bed uniformity.

**Test conditions (standard RP)**
*(high-speed and high-pressure)*
- **Column:** 5 µm, 50 x 20 mm ID
- **Eluent:** A) water B) methanol
- **Gradient:** 5%-95% B
- **Flow rate:** 50 mL/min
- **Pressure:** ~ 17 MPa

**Long Lasting Columns!**

**Degradation of performance**
Cost efficiency

Rapid pressure changes under high-speed gradient conditions can lead to column degradation and loss of column performance. As with all YMC-Actus columns, a specific hardware and packing technology has been applied to these (semi-)preparative columns to provide a uniform packing density, which results in a longer lifetime than conventional semi-preparative columns. (Semi-)preparative CHIRAL ART columns are available only in YMC-Actus hardware. YMC-Actus CHIRAL ART columns offer outstanding efficiency without compromising resolution. Furthermore, YMC-Actus CHIRAL ART columns provide reliable results, even after exposure to severe, rapid gradient conditions and multiple injections.

High Loadability with YMC-Actus CHIRAL ART

Column: YMC-Actus CHIRAL ART Cellulose-C (5 µm) 250 x 30 mm ID
Part No.: KSC99505-2530WX
Eluent: n-hexane / 2-propanol / TFA (95/5/0.1)
Flow rate: 45 mL/min
Detection: UV 280 nm
Injection: 585 µL (20 mg/mL)

Outlet: Flurbiprofen
A study has been performed using the 50 mm ID YMC-Actus columns for 80 hours at a constant maximum column pressure. An initial column performance test and after 40 hours was carried out. No significant changes in performance were observed after hours of continuous pressurisation.

YMC-Actus columns remain stable even after use at maximum pressure!
Secured Hardware Stability of YMC-Actus CHIRAL ART

Initial

<table>
<thead>
<tr>
<th>Step</th>
<th>Theoretical plate number N*</th>
<th>Tailing factor Tf*</th>
<th>Backpressure (bar)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Initial</td>
<td>16,093</td>
<td>1.18</td>
<td>20</td>
</tr>
<tr>
<td>After 40 h</td>
<td>15,693</td>
<td>1.16</td>
<td>22</td>
</tr>
</tbody>
</table>

*values for nitrobenzene (peak 2)

The inlet frit was inspected after 40 and 80 hours. On opening, neither frit distortion nor gel leakage was observed.

No change after 40 hours!
Efficient Purification Using YMC-Actus CHIRAL ART

Analytical scale loading studies

For the competitor’s product, loading amount of more than 0.1 mg was not possible because the enantiomeric excess of the 2nd peak was already less than 98%ee with a loading amount of 0.1 mg.

<table>
<thead>
<tr>
<th></th>
<th>CHIRAL ART Cellulose-SB</th>
<th>CHIRALPAK® IB</th>
</tr>
</thead>
<tbody>
<tr>
<td>1st peak</td>
<td>1st peak</td>
<td>1st peak</td>
</tr>
<tr>
<td>2nd peak</td>
<td>2nd peak</td>
<td>2nd peak</td>
</tr>
<tr>
<td>Enantiomeric excess</td>
<td>&gt;99.9%ee</td>
<td>&gt;99.9%ee</td>
</tr>
<tr>
<td>Recovery</td>
<td>99%</td>
<td>99%</td>
</tr>
<tr>
<td>Productivity (mg/h)*</td>
<td>3.1</td>
<td>0.3</td>
</tr>
</tbody>
</table>

*Calculated for repeated injections every 15 minutes (CHIRAL ART Cellulose-SB) and every 10 minutes (CHIRALPAK® IB).

The calculated maximum loading amount on CHIRAL ART Cellulose-SB of 1.6 mg was 10 times larger than that obtained for the competitor’s product due to the large differences in the peak shapes, even though the interval between repeat injections was higher!
The calculated maximum loading amount on CHIRAL ART Amylose-SA was double that obtained for the competitor’s product due to the good peak shape with no tailing, which also allowed increased productivity.
Efficient Purification Using YMC-Actus CHIRAL ART

Scale-up with YMC-Actus CHIRAL ART

Chiral stationary phase: CHIRAL ART Cellulose-SB
Eluent: \( n\)-hexane / 2-propanol / diethylamine (80/20/0.1)
Detection: UV at 237 nm
Temperature: ambient

<table>
<thead>
<tr>
<th></th>
<th>Analytical 250 x 4.6 mm ID</th>
<th>YMC-Actus Semi-preparative 250 x 20 mm ID</th>
<th>Self-packed DAC Preparative 250 x 50 mm ID</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>1\textsuperscript{st} peak</td>
<td>2\textsuperscript{nd} peak</td>
<td>1\textsuperscript{st} peak</td>
</tr>
<tr>
<td>Enantiomeric excess</td>
<td>&gt;99.9%ee</td>
<td>99.3%ee</td>
<td>99.1%ee</td>
</tr>
<tr>
<td>Recovery</td>
<td>99%</td>
<td>99%</td>
<td>99%</td>
</tr>
<tr>
<td>Productivity (mg/h)</td>
<td>3.1</td>
<td>3.3</td>
<td>366</td>
</tr>
</tbody>
</table>

Linear scale-up was performed using the appropriate scale-up factors. The Dynamic Axial Compression Column self-packed with CHIRAL ART Cellulose-SB 10 µm can be easily and linearly scaled-up for a greater purification scale. The final productivity is 366 and 390 mg/h respectively for peak 1 and 2.
Chiral Separations in SFC Mode

Chiral SFC columns by YMC

2 options are available:

• SFC compatible LC columns: CHIRAL ART (p. 4-15)*
• SFC dedicated columns: Alcyon SFC CSP

*A statement is available to confirm the usability in SFC mode.

CHIRAL ART LC columns are interchangeable between NP/RP mode and SFC mode with a simple solvent switch. All you need to do is flush your column with 10 column volumes of 100% isopropanol before switching to final conditions in the new mode. This applies to switching from LC to SFC and vice versa.

Specifications Alcyon SFC CSP columns

<table>
<thead>
<tr>
<th>CHIRAL</th>
<th>Alcyon SFC Coated Polysaccharides</th>
<th>Alcyon SFC Immobilised Polysaccharides</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Amylose-C/Amylose-C Neo</td>
<td>Amylose-C/Amylose-C Neo</td>
</tr>
<tr>
<td></td>
<td>Cellulose-C</td>
<td>Cellulose-C</td>
</tr>
<tr>
<td></td>
<td>Amylose tris (3,5-dimethyl-phenylcarbamate)</td>
<td>Cellulose tris (3,5-dimethyl-phenylcarbamate)</td>
</tr>
<tr>
<td></td>
<td>Cellulose tris (3,5-dimethyl-phenylcarbamate)</td>
<td>Cellulose tris (3,5-dimethyl-phenylcarbamate)</td>
</tr>
<tr>
<td></td>
<td>L51</td>
<td>L40</td>
</tr>
<tr>
<td></td>
<td>2-propanol</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Usable pH-range</td>
<td>3.5 - 6.5</td>
</tr>
<tr>
<td></td>
<td>Temperature range</td>
<td>0-40°C</td>
</tr>
<tr>
<td></td>
<td>Pressure limit</td>
<td>2.1, 3.0 and 4.6 mm ID: 30 MPa (4,350 psi)</td>
</tr>
<tr>
<td></td>
<td></td>
<td>10 and 20 mm ID: 20 MPa (2,980 psi)</td>
</tr>
</tbody>
</table>

Product Line-up

<table>
<thead>
<tr>
<th>PRODUCT NAME</th>
<th>Particle size</th>
<th>Type</th>
<th>Alternative YMC LC product</th>
<th>Competitive product</th>
</tr>
</thead>
<tbody>
<tr>
<td>Alcyon SFC CSP Amylose-C/Amylose-C Neo</td>
<td>3 µm</td>
<td>Coated</td>
<td>CHIRAL ART Amylose-C/Amylose-C Neo</td>
<td>CHIRALPAK® AD-H (SFC), AD-3</td>
</tr>
<tr>
<td>Alcyon SFC CSP Cellulose-C</td>
<td></td>
<td></td>
<td>CHIRAL ART Cellulose-C</td>
<td>CHIRALCEL® OD-H (SFC), OD-3</td>
</tr>
<tr>
<td>Alcyon SFC CSP Amylose-SA</td>
<td>5 µm</td>
<td>Immobilised</td>
<td>CHIRAL ART Amylose-SA</td>
<td>CHIRALPAK® IA (SFC), IA-3</td>
</tr>
<tr>
<td>Alcyon SFC CSP Cellulose-SB</td>
<td></td>
<td></td>
<td>CHIRAL ART Cellulose-SB</td>
<td>CHIRALPAK® IB (SFC), IB-3</td>
</tr>
<tr>
<td>Alcyon SFC CSP Cellulose-SC</td>
<td></td>
<td></td>
<td>CHIRAL ART Cellulose-SC</td>
<td>CHIRALPAK® IC (SFC), IC-3</td>
</tr>
<tr>
<td>Alcyon SFC CSP Cellulose-SJ</td>
<td></td>
<td></td>
<td>CHIRAL ART Cellulose-SJ</td>
<td>—</td>
</tr>
</tbody>
</table>

Properties of Alcyon SFC CSP Columns

Alcyon SFC columns are specifically packed in SFC dedicated hardware, tested under SFC conditions and supplied with a test certificate under SFC conditions. The stationary phase used in Alcyon SFC columns is identical to that used in the corresponding CHIRAL ART columns.
**Chiral Separations in SFC Mode**

**Fast separation with high resolution**

- **SFC**
  - (+) and (-) peaks
  - Runtime -60%

- **HPLC**
  - (+) and (-) peaks

**Column:** Alcyon SFC CSP Amylose-C (5 µm) 250 x 4.6 mm ID
- **Part No.:** KAN99S05-2546WTS
- **Eluent:** CO₂ / methanol (60/40)
- **Flow:** 3.0 mL/min
- **Temperature:** 40 °C
- **Detection:** UV at 220 nm
- **Back pressure:** 17.2 MPa (2500 psi)

**Column:** CHIRAL ART Amylose-C (5 µm) 250 x 4.6 mm ID
- **Part No.:** KAN99S05-2546WT
- **Eluent:** n-hexane / 2-propanol (90/10)
- **Flow:** 1.0 mL/min
- **Temperature:** 25 °C
- **Detection:** UV at 220 nm

Faster chiral separation of trans-stilbene oxide is achieved using supercritical fluid chromatography compared to HPLC as the separation mode. Lower viscosity and larger diffusion coefficients for supercritical fluid provide rapid separations of both chiral and achiral compounds.

**Excellent peak shape using mobile phase without the addition of an acid**

- **SFC**
  - Excellent peak shape

- **HPLC**

**Column:** Alcyon SFC CSP Cellulose-C (5 µm) 250 x 4.6 mm ID
- **Part No.:** KCN99S05-2546WTS
- **Eluent:** CO₂ / methanol (98/2)
- **Flow:** 3.0 mL/min
- **Temperature:** 35 °C
- **Detection:** UV at 220 nm
- **Back pressure:** 10.3 MPa (2000 psi)

**Column:** CHIRAL ART Cellulose-C (5 µm) 250 x 4.6 mm ID
- **Part No.:** KCN99S05-2546WT
- **Eluent:** n-hexane / 2-propanol (99/1)
- **Flow:** 1.0 mL/min
- **Temperature:** 25 °C
- **Detection:** UV at 220 nm

Excellent peak shape of 2-phenylpropionic acid is obtained using SFC chiral separation. Under HPLC conditions, the peak shape is very broad with mobile phase containing no additives such as an acid. With SFC, on the other hand, peak shapes are very good just with a mixture of CO₂ and methanol. It is thought that supercritical carbon dioxide acts as a weak acid.
Chiral Separations in SFC Mode

Applications

**N-CBZ-DL-Alanine**
- Column: Alcyon SFC CSP Amylose-C (5 µm) 250 x 4.6 mm ID
- Part No.: KAN99S05-2546WTS
- Eluent: CO₂ / 2-propanol containing 0.1% TFA (90/10)
- Flow rate: 3.0 mL/min
- Temperature: 35 °C
- Detection: UV at 215 nm
- Backpressure: 13.8 MPa (2000 psi)
- Injection: 5 µL (1.0 mg/mL)

**Donepezil**
- Column: Alcyon SFC CSP Cellulose-C (5 µm) 250 x 4.6 mm ID
- Part No.: KCN99S05-2546WTS
- Eluent: CO₂ / 2-propanol containing 0.1% DEA (70/30)
- Flow rate: 3.0 mL/min
- Temperature: 35 °C
- Detection: UV at 268 nm
- Backpressure: 13.8 MPa (2000 psi)
- Injection: 5 µL (1.0 mg/mL)

**Propranolol**
- Column: Alcyon SFC CSP Cellulose-C (5 µm) 250 x 4.6 mm ID
- Part No.: KCN99S05-2546WTS
- Eluent: CO₂ / methanol containing 0.1% DEA (80/20)
- Flow rate: 3.0 mL/min
- Temperature: 35 °C
- Detection: UV at 230 nm
- Backpressure: 13.8 MPa (2000 psi)
- Injection: 5 µL (1.0 mg/mL)

**Naringenin**
- Column: Alcyon SFC CSP Cellulose-SB (5 µm) 250 x 4.6 mm ID
- Part No.: KSB99S05-2546WTS
- Eluent: CO₂ / 2-propanol (80/20)
- Flow rate: 3.0 mL/min
- Temperature: 35 °C
- Detection: UV at 220 nm
- Backpressure: 13.8 MPa (2000 psi)
- Injection: 5 µL (1.0 mg/mL)
Method Screening Strategy for Polysaccharide Phases

When NP mode, when RP mode?

CHIRAL ART columns can be used in NP and RP mode. Coated CHIRAL ART are dedicated for use in NP mode only, while immobilised CHIRAL ART columns can be operated in both modes. It is recommended to start screening in NP mode first as the success rates are usually much higher. YMC’s screening success rate in NP mode is >95%, while it is <5% only in RP mode. However, beside the success rate there can be specific reasons for RP mode, e.g. use of MS as detection mode.

NP Screening Strategy

Sample characteristics?

Choose mobile phase additive
Acidic: 0.1% FA, HAc, TFA ...
Basic: 0.1% DEA, butylamine, ethanolamine …

1st Choice
For coated and immobilised phases
1) n-hexane/EtOH
2) n-hexane/IPA
Gradient: (90/10) – (50/50)

2nd Choice
For immobilised phases only
3) n-hexane/THF
4) n-hexane/DCM
5) n-hexane/MTBE
Gradient: (90/10) – (50/50)

Switch to isocratic
1) 15% lower B
2) 20% lower B
than at elution in gradient mode

Further optimisation
Flow rate Additive
Particle size Column dimension
Injection volume [Temperature]

Best resolution Final method

Try PO or RP mode

For Polar Organic (PO) mode, methanol, ethanol or mixtures of both can be used as well as acetonitrile or mixtures of methanol and acetonitrile. RP mode can only be applied to immobilised polysaccharide phases. It is essential to make sure of the miscibility of the organic solvents. When switching from alkane/alcohol solvents to polar organic solvents (methanol, acetonitrile etc), run an intermediate wash with at least ten column volumes of ethanol or 2-propanol. It is important to remember that a column used with polar organic solvents (such as methanol/ethanol, methanol/acetonitrile) as a mobile phase should be dedicated to this specific mode of application.
Method Screening Strategy

Use of Screening Gradients
YMC recommends using a gradient based screening strategy as it is much faster than isocratic screening when using different mobile phase compositions. Different strategies are recommended for each separation mode.

RP Screening Strategy
For immobilised stationary phases only

Sample characteristics?

acidic

Aqueous solution pH 2.9
(0.1% HCOOH)
+ 1) ACN
2) MeOH
3) IPA
4) THF
Gradient: (95/5) – (20/80)

neutral

Aqueous solution pH 6.9
(10 mM CH₃COONH₄)
+ 1) ACN
2) MeOH
3) IPA
4) THF
Gradient: (95/5) – (20/80)

basic

Aqueous solution pH 9.0
(20 mM NH₄HCO₃, adjusted with DEA)
+ 1) ACN
2) MeOH
3) IPA
4) THF
Gradient: (95/5) – (20/80)

Switch to isocratic
1) 15% lower B
2) 20% lower B
than at elution in gradient mode

Further optimisation
Flow rate  Additive
Particle size  Column dimension
Injection volume  [Temperature]

Best resolution
Final method

Try NP mode
SFC Screening Strategy

Sample characteristics?

Choose mobile phase additive
Acidic: 0.1% FA, TFA, no additive
Basic: 0.1% DEA, butylamine, ethanolamine …

1st Choice
1) CO₂/MeOH
2) CO₂/EtOH
3) CO₂/IPA
Gradient: (90/10) – (50/50)

2nd Choice
3) CO₂/(MeOH/ACN 50:50)
4) CO₂/(MeOH/THF 50:50)*
5) CO₂/(MeOH/MTBE 50:50)*
Gradient: (90/10) – (50/50)
("only with immobilised phases"

Switch to isocratic
1) 15% lower B
2) 20% lower B
than at elution in gradient mode

Further optimisation
Flow rate Additive
Particle size Column dimension
Injection volume [Temperature]

Best resolution Final method

Try HPLC options

Abbreviations used:
FA (formic acid); HAc (acetic acid); TFA (trifluoroacetic acid); DEA (diethylamine); EtOH (ethanol); IPA (2-propanol); THF (tetrahydrofuran); DCM (dichloromethane); MTBE (methyl tert-butyl ether); ACN (acetonitrile); MeOH (methanol)
How to Choose the Correct Chiral Column

YMC Database
A selection of chiral applications can be found at http://ymc.de/applications.html.
Here, you can search for chiral applications already known for your compounds.

Test Columns or Screening Kits
You can request a test column to initially test a chiral column before finally buy it if it works for your application. If the column is not suitable, simply return it without any further requirements.
Alternatively you can choose one of the YMC method development kits or request a customised screening kit with 3–6 different CHIRAL ART phases. You only need to contact your local YMC contact for details.

FREE Chiral Screening Service
• >90% success rate
• Rapid screening within a short period of time
• Screening according to your requirements: e.g. RP-mode, MS-compatibility etc.
• Screening on all available CHIRAL ART phases and further YMC CHIRAL phases if needed
• Results presented in a detailed report
• Confidentiality Agreements can be arranged as necessary
How to Choose the Correct Chiral Column

Your YMC Success Rate

- Hit criteria: Rs > 1.5
- Hit database: compiled from more than 500 samples supplied for HPLC/SFC contract service
- The 6 CHIRAL ART phases can cover > 90% of chiral separations
- About 95% of the LC applications are in NP/PO mode, while 5% are in RP mode

Method Development

- Method development based on phase screening
- According to your requirements

Preparative and Process Scale-Up

- Phase screening
- Preparative method development
- Small scale purification

![Graph showing success rates of different CHIRAL ART phases](image-url)
Contract Purification of Chiral Compounds

In addition to chiral screening which can be carried out at our German or Japanese facilities, YMC now offer contract purification of chiral compounds at a range of scales and by different techniques.

**Highly productive**

Highly efficient preparative separation methods (recycling chromatography, SFC, SMB)

**Highly reliable**

Extensive expertise and excellent performance in scaling up of chromatographic purification

**Cost competitive**

Competitively priced YMC chiral packing materials used

**Applicable to various scales**

Equipped with dynamic axial compression columns with a maximum inner diameter of up to 1000 mm and HPLC systems with pumps up to a maximum flow rate of 50 L/min

**GMP compliant purification service**
## Contract Purification of Chiral Compounds

### Scale

<table>
<thead>
<tr>
<th>Scale</th>
<th>several mg - tens of g</th>
<th>tens of g - several tons</th>
</tr>
</thead>
<tbody>
<tr>
<td>Location</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Kyoto Research Laboratories</td>
<td></td>
<td>YMC Komatsu Works</td>
</tr>
</tbody>
</table>

### Equipment

<table>
<thead>
<tr>
<th>System</th>
<th>Column ID</th>
<th>Purpose</th>
<th>System</th>
<th>Column ID</th>
<th>Purpose</th>
</tr>
</thead>
<tbody>
<tr>
<td>Preparative HPLC LC-Forte/R</td>
<td>20, 30 mm</td>
<td>Purification of trace impurities, recycling purification of enantiomers</td>
<td>Dynamic Axial Compression Columns + K-Prep system</td>
<td>100 – 1000 mm max. flow rate 0.5 – 50 L/min</td>
<td>Production-scale purification of enantiomers</td>
</tr>
<tr>
<td>K-Prep LAB</td>
<td>50 mm</td>
<td>Single column purification with stacked injection</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Preparative SFC</td>
<td>20, 30 mm</td>
<td>Preparative SFC purification of enantiomers</td>
<td>Large SMB (Planned)</td>
<td></td>
<td>Production-scale purification of API</td>
</tr>
<tr>
<td>SMB</td>
<td>20, 30 mm</td>
<td>Continuous purification, Simulation for scaling up SMB processes</td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>
YMC CHIRAL NEA(R)(S)

- normal and reversed phase mode
- reversal of elution order
- nonpolar to medium polar compounds
- available in bulk quantities

Properties

Although separation modes are chosen according to the purpose of separation, it is recommended to use one column dedicated for one separation mode in order to maximise the lifetime of the column.

In normal phase mode YMC CHIRAL NEA allows the separation of a wide range of non-polar to moderately polar compounds. The separation mechanisms involve a combination of:

- \( \pi-\pi \) interactions
- hydrogen bonding
- dipole interactions
- steric effects.

For a successful separation at least three points of interaction between the CSP and the target compound must exist. Occasionally, for analytical separations, there may be a need to derivatise the sample with, for example \( \pi \)-donating groups such as dinitobenzoyl, dinitrophenylurea or dinitrophenylcarbamate groups. In some cases, the increase in detectability can offset the disadvantages of derivatisation.

Column Care

The recommended pH range for using YMC CHIRAL NEA(R)(S) columns is 2.0-6.5. Remove acid and buffer salts before storage. Store the column in methanol/water = 50/50. If columns are affected by undesired contaminants or clogged inlet frits which cause back pressure increases, flush the column with THF in the opposite flow direction.

For detailed information please refer to the “Column Care and Use Instructions” which can be downloaded from www.ymc.de/support-documentation.html.
Applications used in normal phase mode

1,1'-Bi-2-Naphthol

Column: YMC CHIRAL NEA (R) 250 x 4.6 mm ID
Part No.: CR30S05-2546WT
Eluent: n-hexane / dichloromethane / ethanol (70/30/2)
Flow rate: 1.0 mL/min
Temperature: 25 °C
Detection: UV at 254 nm

2,2,2-Trifluoro-1-(9-anthryl) ethanol

Elution Order Reversal

Column: YMC CHIRAL NEA (R) and YMC CHIRAL NEA (S) 250 x 4.6 mm ID
Part No.: CR30S05-2546WT and CS30S05-2546WT
Eluent: n-hexane / dichloromethane / ethanol (70/30/1)
Flow rate: 0.5 mL/min
Temperature: 25 °C
Detection: UV at 254 nm

Hexobarbital

Column: YMC CHIRAL NEA (R) 250 x 4.6 mm ID
Part No.: CR30S05-2546WT
Eluent: n-hexane / CH₂Cl₂ / ethanol (90/10/2)
Flow rate: 1.0 mL/min
Temperature: ambient
Detection: UV at 220 nm

1-Phenylethanol

Column: YMC CHIRAL NEA (R) 250 x 4.6 mm ID
Part No.: CR30S05-2546WT
Eluent: n-hexane / CH₂Cl₂ / ethanol (90/10/5)
Flow rate: 1.0 mL/min
Temperature: 35 °C
Detection: UV at 254 nm

carbamate formation

C₆H₅CH₂CH₂OH → C₆H₅CH₂CH₂OCH₂NO₂

Column: YMC CHIRAL NEA (R) 250 x 4.6 mm ID
Part No.: CR30S05-2546WT
Eluent: n-hexane / CH₂Cl₂ / ethanol (90/10/5)
Flow rate: 1.0 mL/min
Temperature: 35 °C
Detection: UV at 254 nm
Applications used in reversed phase mode

1,1'-Bi-2-Naphthol

Column: YMC CHIRAL NEA (R) 250 x 4.6 mm ID
Part No.: NR30S05-2546WT
Eluent: acetonitrile / water (50/50)
Flow: 1.0 mL/min
Pressure: 80 bar
Detection: UV at 235 nm
Injection: 1.0 µL (2.8 mg/mL)
Temperature: ambient

Propranolol · HCl

a)
Column: YMC CHIRAL NEA (R) 250 x 4.6 mm ID
Part No.: NR30S05-2546WT
Eluent: acetonitrile / 0.5M NaClO₄ (40/60)
Flow: 1.0 mL/min
Temperature: ambient
Time: 100 hours

b)
Column: YMC CHIRAL NEA (R) 250 x 4.6 mm ID
Part No.: NR30S05-2546WT
Eluent: acetonitrile / 0.5M NaClO₄ (40/60)
Flow: 1.0 mL/min
Temperature: ambient
Detection: UV at 254 nm

2,2,2-Trifluoro-1-(9-anthryl)-ethanol

Column: YMC CHIRAL NEA (R) 250 x 4.6 mm ID
Part No.: NR30S05-2546WT
Eluent: acetonitrile / water (40/60)
Flow: 1.0 mL/min
Detection: UV at 254 nm
Injection: 1.0 µL (0.14 mg/mL)
Temperature: ambient

Ketamine · HCl

Column: YMC CHIRAL NEA (R) 250 x 4.6 mm ID
Part No.: NR30S05-2546WT
Eluent: acetonitrile / 0.5M NaClO₄ (40/60)
Flow: 1.0 mL/min
Detection: UV at 268 nm
Injection: 10 µL (1.4 mg/mL)
Temperature: ambient
YMC CHIRAL CD BR columns offer an alternative approach to enantioseparation. Covalent bonding of a bromide derivative of a cyclodextrin to YMC silica provides a novel CSP. The bromide derivative, in which the primary hydroxyl groups at carbon 6 are substituted for bromine, provides a different chiral selectivity to the ‘normal’ cyclodextrins. These cyclodextrin bromide derivatives are used in reversed phase mode to separate a wide range of polar, water-soluble compounds. In addition they will separate, under similar conditions, positional isomers of substituted aromatic compounds.

**Properties**

YMC CHIRAL CD BR columns offer an alternative approach to enantioseparation. Covalent bonding of a bromide derivative of a cyclodextrin to YMC silica provides a novel CSP. The bromide derivative, in which the primary hydroxyl groups at carbon 6 are substituted for bromine, provides a different chiral selectivity to the ‘normal’ cyclodextrins. These cyclodextrin bromide derivatives are used in reversed phase mode to separate a wide range of polar, water-soluble compounds. In addition they will separate, under similar conditions, positional isomers of substituted aromatic compounds.

**Column Care**

The recommended pH range for using YMC CHIRAL CD BR columns is 3.5-6.5. Remove acid and buffer salts before storage. Store the column in methanol/water = 50/50. If columns are affected by undesired contaminants or clogged inlet frits which cause back pressure increases, flush the column with THF in the opposite flow direction. For detailed information please refer to the “Column Care and Use Instructions” which can be downloaded from www.ymc.de/support-documentation.html.
### Ordering Information

#### CHIRAL ART Amylose-C

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XPCHSPW1 (10 mm ID)
XPCHSPW2 (20 mm ID)
XPCHSPW3 (30 mm ID)

#### Alcyon SFC CSP Amylose-C

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XPCHSPW1 (10 mm ID)
XPCHSPW2 (20 mm ID)
XPCHSPW3 (30 mm ID)

*no holder required for 50 mm ID
### CHIRAL ART Amylose-C Neo

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### Alcyon SFC CSP Amylose-C Neo

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XPCHSPW3 (30 mm ID)
*no holder required for 50 mm ID
# Ordering Information

## CHIRAL ART Cellulose-C

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*Guard cartridge holder required, part no. XPCHSPW1 (10 mm ID)

## Alcyon SFC CSP Cellulose-C

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*no holder required for 50 mm ID
## Ordering Information

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### Alcyon SFC CSP Amylose-SA

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*no holder required for 50 mm ID*
## Ordering Information

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## Ordering Information

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*Guard cartridge holder required, part no. XPGCH-Q1 (2.1, 3, 4 mm ID)
XPCHSPW1 (10 mm ID)
XPCHSPW2 (20 mm ID)
XPCHSPW3 (30 mm ID)

### Alcyon SFC CSP Cellulose-SC

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*Guard cartridge holder required, part no. XPGCH-D1 (2.1, 3, 4 mm ID)
XPCHSPW1 (10 mm ID)
XPCHSPW2 (20 mm ID)
XPCHSPW3 (30 mm ID)

*no holder required for 50 mm ID
## Ordering Information

### CHIRAL ART Cellulose-SJ

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### Alcyon SFC CSP Cellulose-SJ

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<tr>
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<td>KSJ99S05-2520WTS</td>
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*Guard cartridge holder required, part no. XPGCH-Q1 (2.1, 3, 4 mm ID)
XPCHSW1 (10 mm ID)
XPCHSW2 (20 mm ID)
XPCHSW3 (30 mm ID)
*no holder required for 50 mm ID
### Ordering Information

#### Normal Phase: YMC CHIRAL NEA(R)(S)

<table>
<thead>
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<th>Phase dimension</th>
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<tbody>
<tr>
<td>30 nm 5 µm NEA(R)</td>
<td>4.6 CR30S05-0546WT</td>
<td>CR30S05-1046WT CR30S05-1546WT CR30S05-2546WT CR30S05-0104GC</td>
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<tr>
<td>30 nm 5 µm NEA(S)</td>
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*Guard cartridge holder required, part no. XPGCH-Q1

#### Reversed Phase: YMC CHIRAL NEA(R)(S)

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<tbody>
<tr>
<td>30 nm 5 µm NEA(R)</td>
<td>4.6 NR30S05-0546WT</td>
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<td>30 nm 5 µm NEA(S)</td>
<td>4.6 NS30S05-0546WT</td>
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*Guard cartridge holder required, part no. XPGCH-Q1

#### a-CD BR: YMC CHIRAL CD BR

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*Guard cartridge holder required, part no. XPGCH-Q1

#### b-CD BR: YMC CHIRAL CD BR

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*Guard cartridge holder required, part no. XPGCH-Q1

#### g-CD BR: YMC CHIRAL CD BR

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*Guard cartridge holder required, part no. XPGCH-Q1

Several other dimensions or particle sizes available. Check [www.ymc.de/chiral-columns.html](http://www.ymc.de/chiral-columns.html)
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<td>Amlodipine</td>
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<td>Amphetamine</td>
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<tr>
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<td>Astaxanthin</td>
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<td>Atropine</td>
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<td>Benzoin</td>
<td>7, 14, 36</td>
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<td>Benalaxyl</td>
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</table>

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